

# Weld Stud Test Tools

## WSTT 2, 10 & 20

**Audit.** These versatile Quality Audit tools enable Quick Go/No Go tests for weld stud integrity to be carried out quickly and efficiently on a wide range of weld studs from M2.5 to M12

**Accuracy.** The risk of under and over tightening is reduced, due to the unique Breaking Technology

**Easy and effective to use.** Intuitive & bi-directional "T" shaped handle for easy operation

**End Fittings.** A range of Interchangeable end fittings are available. End fittings are available for use with most popular weld stud thread sizes and lengths

**Long tool life.** High quality, robust design and construction, further guaranteed by a two year warranty

**Versatility.** A range of compatible interchangeable End Fittings are available, for use with most popular weld stud thread sizes and lengths. **See pages 72-74 for details**

### Additional features

All WSTT Tools are supplied with a Calibration Certificate when ordered with an attached end fitting

These Wrenches are preset type torque tools. There is no external adjustment scale and they must be set to the required torque value by using a Torque Analyser. **See page 63 for details**



### Typical Maximum Torque Test Values (Capacitor discharge method)

Threaded Stud	Steel 4.8 Weldable	Stainless Steel 1.403/03 (A2-50)	Aluminium Alloy AIMg3 F23	Copper CuZn37 (Ms63)
M3	1.2 N.m	0.75 N.m	0.6 N.m	0.9 N.m
M4	2.7 N.m	1.4 N.m	1.3 N.m	1.9 N.m
M5	5.4 N.m	3.5 N.m	2.9 N.m	4.0 N.m
M6	9.2 N.m	5.7 N.m	4.6 N.m	6.75 N.m
M8	12.0 N.m	14.0 N.m	11.25 N.m	16.5 N.m
M10	18.0 N.m	20.0 N.m	-	-

NOTE: These torque values are for guidance only. The torque for each application should be calculated and proven by practical test.

Order Code		Calibrated Range		k mm	g
055005	WSTT 2	0.4-2 N.m	3.5-18 lbf.in	120	215
055000	WSTT 10	1-10 N.m	9-90 lbf.in	120	215
055010	WSTT 20	4-20 N.m	35-180 lbf.in	220	320

### Metric or Imperial range of End Fittings available

Metric			
Order Code WSTT 10	Weld Stud Thread x Maximum Length	Order Code WSTT 20	Weld Stud Thread x Maximum Length
055020	M2.5 x 25	055050	M5 x 50
055025	M3 x 50	055055	M6 x 50
055030	M4 x 50	055060	M8 x 50
055035	M5 x 50	055065	M10 x 75
055040	M6 x 50	055070	M12 x 75
055045	M8 x 50	-	-

Metric			
Order Code WSTT 10	Weld Stud Thread x Maximum Length	Order Code WSTT 20	Weld Stud Thread x Maximum Length
055075	4-40 x 1.5"	055105	10-32 x 2.5"
055080	6-32 x 2"	055110	10-24 x 2.5"
055085	8-32 x 2"	055115	¼-20 x 4"
055090	10-32 x 2.5"	055120	5/16-18 x 4"
055095	10-24 x 2.5"	055125	¾-16 x 4"
055100	¼-20 x 4"	-	-